Glossary of food equipment terminology

NSF International Standard/
American National Standard

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Foreword

The purpose of this Glossary is to provide a single resource containing all of the technical terms used in all NSF Food Equipment Standards. With all NSF Food Equipment definitions located in one document, and not in the individual Food Equipment Standards, greater consistency will be achieved, as changes to a given definition will affect all other Food Equipment Standards simultaneously once adopted in the Glossary. In addition, the Glossary of Food Equipment Terminology may serve as a reference tool within the industry.

This Glossary was developed by the NSF Joint Committee on Food Equipment using the consensus process described by the American National Standards Institute.

This edition of the Standard contains the following revisions:

Issue 4

The revisions made in this issue update the normative references and modify the term ‘mechanical sanitization’ to clarify that the system was previously disassembled and manually cleaned and sanitized.

Issue 7

The purpose of this revision is to define the term ‘frost top refrigeration unit’

Suggestions for improvement of this Glossary are welcome. Comments should be sent to Chair, Joint Committee on Food Equipment, c/o NSF International, Standards Department, P. O. Box 130140, Ann Arbor, Michigan 48113-0140, USA.

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1 General

1.1 Purpose

This Standard establishes definitions for food equipment, devices, and related components.

1.2 Scope

Definitions covered by this Standard consist of terminology related to food equipment, including terms describing equipment, materials, design, construction, and performance testing. This Standard includes common definitions of terms used throughout NSF Food Equipment and Sanitation Standards.

1.3 Measurement

Decimal and SI conversions provided parenthetically shall be considered equivalent. Metric conversions have been made according to IEEE/ASTM SI 10.

2 Normative references

The following documents contain provisions that, through reference, constitute provisions of this Standard. At the time this Standard was balloted, the editions listed below were valid. All documents are subject to revision, and parties are encouraged to investigate the possibility of applying the recent editions of the documents indicated below.

ANSI/NEMA LD 3 – 2005 High-Pressure Decorative Laminates


Code of Federal Regulations, Title 21, (21 CFR) Part 131, Food and Drugs


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3 National Electrical Manufacturers Association, 1300 N. 17th Street, Rosslyn, VA 22209

4 U. S. Department of Commerce, National Technical Information Service, 5285 Port Royal Road, Springfield, VA 22161


6 ASTM International, 100 Barr Harbor Dr., West Conshohocken, PA 19428
3 Definitions

3.1 accessible: Manufactured to be exposed for cleaning and inspection with the use of simple tools.

3.2 air gap: The unobstructed vertical distance through the free atmosphere between the lowest opening from any pipe or faucet supplying water to a tank, plumbing fixture, or other device and the flood level rim of that receptacle.

3.3 ambient temperature: The temperature of a surrounding medium such as air, gas, or a liquid that comes into contact with items such as equipment, devices, instruments, and food.

3.4 apron: The exposed fixed vertical surface below the working surface.

3.5 auxiliary rinse: Recirculated water pumped from a tank or sump and sprayed onto dishes after the wash or pumped rinse cycle and before the final sanitizing rinse is applied.

3.6 backflow: The flow of water or other liquids, mixtures, or substances into a potable supply of water from any source/s other than its intended source.

3.7 backflow preventer: A device or means to prevent backflow.

3.8 backsplash: The exposed fixed vertical surface at the rear or side of a unit, above the horizontal working surface, designed to protect the wall from splashing liquid or food.

3.9 bain-marie: A large pan containing hot water in which smaller pans may be set to cook food slowly or keep food hot.

3.10 baker's table: A table used only for the preparation of baked products, whose top has curbing along the rear and sides to minimize spillage of flour onto the floor.

3.11 beverage (urn) stand: A fixed or portable stand with a drain trough to support a coffee, tea, or water urn.

3.12 bin: A semi-enclosed container, open on top, with or without a lift-off, sliding, or hinged cover. Floor type bins are usually mobile and typically sized to be rolled under a worktable or baker's table.

3.12.1 ice storage bin: A bin that is fully enclosed and insulated, with hinged or sliding insulated door/s at the front; it is normally stationary and set under ice-making equipment.

3.12.2 silverware bin: A container, intended for storing flatware or cutlery, that is usually small and mounted in a holder set on or under a counter top with other bins.
3.12.3 vegetable storage bin: A bin with a perforated or screened body intended for the storage of produce items.

3.13 bond: The joining of materials.

3.14 bowl: An open-top container for mixing or serving food.

3.15 braising pan: See 3.207, tilting griddle skillet.

3.16 breaker strip: A thermal barrier of relatively nonconductive material.

3.17 broiler: An appliance (other than a rotisserie) in which cooking is accomplished by direct exposure to radiant heat.

3.18 buffet unit: Equipment that is designed to receive and maintain food product/s at proper temperatures and is intended for customer service.

3.19 bulk food: Food, available to the customer, that is not enclosed in a sealed package, wrapper, or similar container.

3.20 bulk milk (cream) dispenser: Equipment that consists of a mechanically refrigerated cabinet and a dispensing mechanism that stores and dispenses servings of milk at proper temperatures when operated manually or by machine actuation (other than by coin).

3.21 carbonator: A device that combines cold water and carbon dioxide under pressure in a storage tank to produce carbonated water.

3.22 caster: A wheel mounted on a support that may or may not swivel and is used to support mobile equipment.

3.23 check valve: A device that allows liquid to flow in only one direction.

3.24 chemical sanitizer feeder: A device that automatically adds a chemical sanitizing agent to the chemical sanitizing rinse of a warewashing machine.

3.25 chemical sanitizing machine: A warewashing machine that applies a chemical sanitizing solution to the surfaces of wares to achieve sanitization.

3.26 chopper: Equipment used to chop food.

3.27 cleanable: Able to be freed of residues of food and other soiling materials.

3.28 cleaning: Physical removal of residues of food and other soiling materials.

3.29 closed: Manufactured with no space exceeding \(\frac{1}{32}\) in (0.031 in, 0.79 mm).

3.30 coating: The result of a process where a material is deposited on and adhered to a substrate to create a new surface. The coating material does not alter the physical properties of the substrate.

3.31 coffee maker: Equipment used to brew or otherwise prepare coffee and similar hot beverages.

3.32 coffee urn: See 3.105, hot water urn.

3.33 compactor: A refuse processor intended to reduce the volume of food waste and nonfood waste refuse by crushing.
3.34 **compressor percentage run time**: Under defined conditions of ambient temperature and internal storage temperature, the ratio:

\[ R = \frac{d}{D} \times 100 \]

where:

- \( d \) is the elapsed time that the compressor is operating during a whole number of cycles; and
- \( D \) is the elapsed time during a whole number of cycles.

3.35 **containers, thermoplastic refuse**: Thermoplastic containers of any size or capacity for the temporary storage of waste material.

3.36 **contamination**: The presence of soil, unwanted or unacceptable numbers of microorganisms, or any other unwanted organic or inorganic matter.

3.37 **controlled location vending machine**: A limited service vending machine that 1) dispenses only non-potentially-hazardous foods; 2) is designed to be filled and maintained in a sanitary manner by persons at the location of installation; and 3) is intended for use at locations protected from environmental contamination.

3.38 **conveyor**: A mechanism for moving items between locations.

3.39 **conveyor machine**: (As used in NSF/ANSI 3) A warewashing machine that employs a conveyor or similar mechanism to carry dishes through a series of wash and rinse sprays within the machine.

3.40 **corrosion resistant**: Capable of maintaining original surface characteristics under prolonged contact with the intended end use environment and exposure to appropriate cleaning compounds and sanitizing solutions.

3.41 **corrugation**: A type of non-flat surface that drains liquid and permits the circulation of air from a relatively horizontal plane.

3.42 **cover**: A protective device for a relatively horizontal opening.

3.43 **crazing**: Apparent fine cracks at or under the surface of a material or coating.

3.44 **crevice**: A surface characteristic (e.g., crack, fissure) that adversely affects cleanability.

3.45 **custom equipment**: Equipment designed and manufactured for a specific and unique installation or application.

3.46 **cutting board**: A laminated or solid wood, rubber, or thermoplastic board upon which food items are chopped, diced, sliced, or cut.

3.47 **deburr**: To remove sharp or rough surfaces that may cause injury.

3.48 **detergent**: A chemical mixture added to wash water to remove soils.

3.49 **detergent dispenser or feeder**: A device that automatically adds detergent to wash water.

3.50 **differential**: 1) With a constant flow of water, the maximum difference between the inlet water temperature and the outlet water temperature that will cause the thermostat to activate. 2) The change in value of a liquid and/or gas in temperature or pressure from the inlet to the outlet of a device.
3.51 **dinnerware**: Items for table use such as plates, bowls, saucers, cups, tumblers, compartmentalized trays, and covers that may be in direct contact with food.

3.52 **dipper well**: A container or receptacle equipped with potable running water and a drain for temporary storage of dippers or utensils.

3.53 **dishtable**: A unit that has a fixed and relatively horizontal work surface that may be affixed to a dishwashing machine.

3.54 **dishes**: Reusable implements used in the preparation or service of food. This term includes, but is not limited to, plates, glasses, cups, bowls, utensils, and trays.

3.55 **dishwashing machine**: A machine designed to clean and sanitize plates, glasses, cups, bowls, utensils, and trays by applying sprays of a detergent solution (with or without blasting media granules) and a sanitizing final rinse.

3.56 **dispenser**: A unit for storage and preportioned transfer of material such as beverages, condiments, food, soaps, or wares.

3.57 **display case (non-refrigerated or non-heated)**: An enclosed case used to display non-potentially-hazardous food.

3.58 **disposer**: A refuse processor intended to macerate food waste refuse into a wet slurry for disposal into a sanitary drain.

3.59 **door**: A protective device for a relatively vertical opening.

3.60 **door mullion**: A horizontal or vertical divider panel that separates multiple doors or drawers in a refrigerator or freezer.

3.61 **drying agent**: A chemical additive used to assist in accelerated spot-free drying.

3.62 **drying agent injector**: An automatic device for injecting or adding a drying agent to the final rinse.

3.63 **dual sanitizing mode machine**: A warewashing machine designed to operate as a hot water sanitizing machine or a chemical sanitizing machine.

3.64 **easily cleanable**: Manufactured so that food and other soiling material may be removed by manual cleaning methods.

3.65 **easily cleanable fastener**: A fastener that is tight fitting to the surface and manufactured so that food and other soiling material may be removed by manual cleaning methods from the exposed surfaces. Examples are slot head screws, Phillips head screws, and flush break pop rivets. Examples of fasteners not conforming to this definition are non-flush break pop rivets and internal socket drive-type fasteners.

3.66 **easily movable**: Portable, or mobile, or provided with a mechanical means to tilt a unit of equipment safely for cleaning; and having no utility connection, a utility connection that disconnects quickly, or a flexible utility connection line of sufficient length to allow the equipment to be moved for cleaning of the equipment and adjacent area.

3.67 **exposed**: Open to view from at least one angle.

3.68 **fat/oil filter**: A device that removes food particles and other solids from cooking fats and edible oils before their reuse in a fat/oil fryer.
3.69  **fat/oil fryer**: An appliance in which foods are cooked by immersion in hot oils or fats.

3.70  **feeders**: Chemical sanitizer feeders, detergent dispensers, and drying agent injectors.

3.71  **final chemical sanitizing rinse**: A solution of chemical sanitizing agent and water that is sprayed onto cleaned dishes to achieve sanitization.

3.72  **final hot water sanitizing rinse**: Water that is heated and sprayed onto cleaned dishes to achieve sanitization.

3.73  **final rinse**: Using sprays of fresh water according to NSF/ANSI 3.

3.74  **flatware**: Knives, spoons, and forks.

3.75  **flood level**: The maximum vertical distance of a liquid contained in a receptacle or bowl just before it overflows.

3.76  **flow pressure**: Pressure immediately adjacent to the supply side of a control valve in a line carrying water to a machine.

3.77  **food**: A raw, cooked, or processed edible substance, ice, water, beverage, or ingredient intended for human consumption.

3.78  **food contact surface**: See 3.225.2, food zone.

3.79  **food cutter**: Equipment used to cut, grate, and/or shred food by high-speed rotation, oscillating knives, graters, and/or shredders.

3.80  **food establishment**: An operation that stores, prepares, packages, serves, vends, or otherwise provides food for human consumption.

3.81  **food shield**: (As used in NSF/ANSI 2) A barrier between the face of the customer and unpackaged food. (Food shields are also known as sneeze guards or breath guards.)

3.82  **food storage compartment**: (As used in NSF/ANSI 7) The area inside a refrigerator in which food is intended to be stored or displayed.

3.83  **food transport cabinet, heated or refrigerated**: A cart or cabinet that:

− is intended to transport hot and/or cold food from one location to another; and

− may have an energy source available at both locations or in transit, for heating and/or refrigeration; and

− is intended for temporary storage of food until the time of service; and

− is capable of maintaining food stored in it at a prescribed temperature.

3.84  **food transport cabinet, insulated enclosed**: An insulated and enclosed cart or cabinet that:

− is intended to transport hot and/or cold food from one location to another; and

− is intended for temporary storage of food until the time of service; and

− is capable of maintaining food stored in it at a prescribed temperature.

3.85  **fresh water**: (As used in NSF/ANSI 3) Potable water that has not been recirculated or reused from a previous machine cycle.
3.86 **frozen dessert**: A frozen or partially frozen combination of two or more of the following: milk or milk products; eggs or egg products; sugar; water; fruit or fruit juices; candy; nut meats or other safe and wholesome food products, flavors, stabilizers, or colors. This term shall include ice cream, frozen custard, frozen yogurt, ice milk, milk sherbet, ices, and similar products.

3.87 **fryer**: A unit, heated by gas or electricity, that cooks food by immersion in a tank of oil or fat.

3.88 **fryer bowl splash**: The upper perimeter of the fryer bowl that is normally wetted with fat/oil during operation.

3.89 **glasswashing machine**: A machine specifically designed to clean and sanitize glasses by applying sprays of a detergent solution and a sanitizing final rinse.

3.90 **grater**: Equipment used to grate food.

3.91 **griddle**: Equipment used to cook food directly on a flat, smooth, horizontal plate heated from underneath.

3.92 **grinder**: Equipment used to grind food.

3.93 **handsink**: A relatively small single sink bowl unit intended to be used expressly for the washing of hands. It is never to be used as a food preparation sink or as a unit for the washing of pots, pans, utensils, or dishes (also known as a hand washing lavatory).

3.94 **hardware**: A component of a larger piece of equipment having a specific capability or function including, but not limited to, metal parts such as fasteners, locks, or hinges.

3.95 **hearth oven**: An oven designed with an open doorway and dome-shaped interior, usually composed of high-temperature refractory ceramic or concrete. Hearth ovens do not include ovens designed to use interior walls as cooking surfaces.

NOTE – Hearth ovens are designed with an unrestricted open doorway due in part to potentially high operational temperatures. A closed grease-laden oven compartment may present a fire hazard when oven surface temperatures exceed 600 °F (316 °C) and an oven door is opened.

3.96 **heat exchanger**: A device that transfers heat from one medium or system to another.

3.97 **heat recovery equipment**: A heat exchanger that recovers energy from other heat sources (i.e., refrigeration, waste water, exhaust duct, or solar) for the purpose of heating potable water.

3.98 **heat treatment cycle**: A cycle during which product is heated and maintained above a minimum prescribed temperature for a specific time interval and then cooled to an acceptable holding temperature.

3.99 **heat treatment dispensing freezer**: A self-contained dispensing freezer that maintains the microbiological quality of product by use of a heat treatment cycle as an integral part of the dispensing freezer.

3.100 **high pressure decorative laminates**: Papers, fabrics, or other core materials that have been laminated at pressures of more than 750 psi (5.17 Mpa) using thermosetting condensation resins as binders.

3.101 **hollow sections**: Areas of equipment that are not accessible for routine maintenance and cleaning.

3.102 **hood**: A device intended for collecting vapors, mists, particulate matter, fumes, smoke, steam, or
heat before entering an exhaust system.

3.103 **hot food holding equipment:** A heated device that, when preheated, is intended to receive and maintain preheated food products at or above a minimum prescribed temperature when connected to a power source.

3.104 **hot water sanitizing machine:** A warewashing machine that applies hot water to the surfaces of dishes to achieve sanitization.

3.105 **hot water urn:** A device for heating, storing, and dispensing hot water used to prepare foods. This term does not include water heaters or instantaneous water heaters.

3.106 **ice cream cabinet:** A mechanically refrigerated unit for storing frozen desserts.

3.107 **ice pan or container:** A pan or container used for storing ice intended for human consumption.

3.108 **ice storage bin:** See 3.12.1

3.109 **in-place cleaning:** A method of cleaning and sanitizing equipment surfaces in their assembled form by mechanically circulating or passing a detergent solution, water rinse, and sanitizing solution onto or over the surfaces.

3.110 **inset:** A pan or container used with, but not limited to, a wet or dry, hot or cold, display or preparation type of equipment.

3.111 **integral:** Joined as one piece.

3.112 **jacketed kettle:** Equipment used to process food by a heat exchange jacket.

3.113 **leg:** A fixed or adjustable support extending beneath equipment to the floor or counter top.

3.114 **lid:** A device used to close access openings.

3.115 **line pressure:** The pressure, as shown by a gauge in a water, steam, or gas line, read at a time when all outlets are closed and no water, steam, or gas is flowing (static pressure).

3.116 **lining:** The interior surface of a compartment.

3.117 **liquid level:** 1) (As applied to sinks and plumbing fixtures) The maximum vertical distance of a liquid in a contained receptacle or bowl. 2) (As applied to other food equipment) The desired vertical distance of a liquid as maintained by an indicating mark on a contained receptacle or bowl.

3.118 **lockout:** A device that automatically shuts down the ability of a unit to perform its intended function.

3.119 **manual cleaning:** Cleaning by hand with appropriate cleaning tools.

3.120 **mechanical sanitization:** The process of sanitizing product contact surfaces by circulating or passing sanitizing solutions throughout a system that has previously been disassembled and manually cleaned and sanitized.

3.121 **microwave oven:** An oven in which foods are heated and/or cooked when they absorb microwave energy (short electromagnetic waves) generated by a magnetron/s.

3.122 **milk:** Milk and milk products as defined in the Code of Federal Regulations, Title 21, (21 CFR) Part 131. This term includes similar products that are made by adding substances to milk or milk
products.

3.123 mixer: Equipment used to mix or blend food to a desired consistency.

3.124 mobile: Mounted on casters, rollers, gliders, or similar devices that allow the equipment to be moved easily along a surface.

3.125 mobile food cart: A food service unit intended for manual, non-motorized transport from an area where the unit is serviced to another area where the food is served. This term applies to units intended for the preparation of food, as well as those that are intended for the display and service of prepackaged food in its original container without further preparation.

3.126 moderate effect: (As used in NSF/ANSI 35) A difficult-to-perceive stain visible from all angles and directions. Any change in gloss due to the cleaning procedure is permitted (refer to NEMA LD 3–2005).

3.127 multiple tank conveyor machine: A conveyor machine that has one or more tanks for wash water and one or more tanks for pumped rinse water, followed by a final sanitizing rinse. This type of machine may include a prewashing section before the washing section and an auxiliary rinse section between the power rinse and final rinse section.

3.128 no effect: (As used in NSF/ANSI 35) All stain reagents removed with no impairment to surface appearance. Any change in gloss due to the cleaning procedure is permitted (refer to NEMA LD 3–2005).

3.129 non-absorbent material: Material that, under the intended conditions of its use, does not retain substance with which it comes in contact, so as to have no adverse affect on the hygiene of the product.

3.130 non-potentially hazardous food: A food not included in the definition of potentially hazardous food (see 3.146, potentially hazardous food).

3.131 non-recirculating pumped final sanitizing rinse: A fresh water rinse that is pumped once over wares and achieves sanitization using either chemical sanitizers or high temperature.

3.132 non-work surface: A surface that is not routinely used to perform a task, operation, or activity.

3.133 original sealed package: A container in which food is packaged at the time of harvest or processing that prevents the entry or leakage of unwanted matter.

3.134 oven: A chamber designed for heating, roasting, or baking food by conduction, convection, radiation, and/or electromagnetic energy.

3.135 overflow level: 1) (As applied to sinks and plumbing fixtures) The desired vertical distance of a liquid by a drainage system in a contained receptacle or bowl. This level is always less than the liquid level. 2) (As applies to other food equipment) The maximum vertical distance of a liquid in a contained receptacle or bowl.

3.136 packaged: Bottled, canned, cartoned, securely bagged, or securely wrapped in a sealed container.

3.137 packaged food: Food that is bottled, canned, cartoned, securely bagged, or securely wrapped in a sealed container.

3.138 parts per million (ppm): A unit of concentration. 1 part per million = 1 milligram per liter.

3.139 pasta maker: Equipment used to extrude, press, or shape dough into pasta.
3.140 **patty machine:** Equipment used to press or extrude meat or other food into a variety of sizes and shapes.

3.141 **peeler:** Equipment used to remove outer peeling or skin from food by abrasion.

3.142 **pH:** The negative log of the hydrogen ion concentration, which is a measure of the degree of acidity or alkalinity of a solution.

3.143 **pipe chase:** An enclosure designed to contain utility lines. (Pipe chases are also known as service chases.)

3.144 **plunger:** A sliding or rotating piece used to push or force food through a food equipment passage.

3.145 **portable:** Intended to be manually lifted and moved between periods of operation.

3.146 **potentially hazardous food:**

a) A food that is natural or synthetic and requires temperature control because it is in a form capable of supporting the following: rapid and progressive growth of infectious or toxigenic microorganisms; growth and toxin production of *Clostridium botulinum*; or, in raw shell eggs, the growth of *Salmonella enteritidis*.

b) Potentially hazardous food includes animal food (a food of animal origin) that is raw or heat-treated; food of plant origin that is heat-treated or consists of raw seed sprouts; cut melons; and garlic and oil mixtures that are not acidified or otherwise modified at a food processing plant in a way that results in mixtures that do not support growth as specified above.

c) Potentially hazardous food does not include:

   – an air-cooled hard-boiled egg with shell intact, or a shell egg that is not hard-boiled but has been treated to destroy all viable *salmonellae*;

   – a food having water activity (a_w) value of 0.85 or less;

   – a food with a pH of 4.6 or less when measured at 75 °F (24 °C);

   – a food, in an unopened hermetically sealed container, that is commercially processed to achieve and maintain commercial sterility under conditions of nonrefrigerated storage and distribution;

   – a food for which laboratory evidence demonstrates that rapid and progressive growth of infectious or toxigenic microorganisms or the growth of *S. enteritidis* in eggs or *C. botulinum* cannot occur, as defined previously in this section, and that may contain a preservative, other barrier to the growth of microorganisms, or a combination of barriers that inhibit the growth of microorganisms; or

   – a food that does not support the growth of microorganisms as specified under part a) of this definition even though the food may contain an infectious or toxigenic microorganism or chemical or physical contaminant at a sufficient level to cause illness.

3.147 **pot, pan, and utensil washing machine:** A machine designed to clean and sanitize pots, pans, and kitchen utensils by applying sprays of detergent solutions (with or without blasting media granules) and a sanitizing final rinse.

3.148 **prepackaged food:** (As used in NSF/ANSI 59) Food that is packaged, wrapped, or otherwise contained as intended for service, prior to display or storage in or on a mobile food cart.

3.149 **pressure cooker:** An enclosed and sealed cabinet with doors or cover in which steam is
generated for heating, cooking, and reconstituting food at greater than atmospheric pressure.

3.150 prewashing unit: A separate or attached component that applies sprays of fresh or recirculated water to remove gross particles of food and debris from wares before they are washed.

3.151 product: (As used in NSF/ANSI 6) The pasteurized mix and other pasteurized ingredients (soft ice cream, ice milk, malts, custards, yogurt, and similar frozen deserts) that are intended to be dispensed from a dispensing freezer.

3.152 proofing box/cabinet: An enclosed mobile, portable, or stationary appliance designed to maintain the proper temperature and relative humidity for proofing dough products prior to baking.

3.153 pulper: A refuse processor intended to macerate food waste and nonfood waste refuse into a wet slurry directed to a water press or other water extraction system to produce a semi-dry pulp.

3.154 pumped rinse: Recirculated water that is pumped from a tank and sprayed onto dishes after washing and before the final sanitizing rinse is applied.

3.155 pyrolysis: A process of decomposition by the action of heat.

3.156 pyrolytic self-cleaning oven: An oven in which accumulated soils may be removed from interior surfaces by exposure to heat and without the aid of manual cleaning.

3.157 rack: 1) A multipurpose device that readily receives and holds trays, platters, and pans for the short-term storage of food and/or dishes, utensils, and the like. 2) (As used in NSF/ANSI 3) A device upon which dishes, pots, pans, and/or utensils are placed for insertion into a warewashing machine.

3.158 radiant heat source: A source transmitting heat energy by wave motion (in contrast to heat transmitted by conduction or convection).

3.159 range: A multipurpose unit used for surface cooking, baking, roasting, broiling, grilling, or any combination of these methods.

3.159.1 fry-top range: A range, the top of which is a griddle.

3.159.2 hot top range: A range on which the top heating elements or burners are completely covered. The top does not directly contact food.

3.159.3 open top range: A range on which the top heating elements and/or grates are exposed.

3.160 readily accessible: Manufactured to be exposed for cleaning and inspection without the use of tools.

3.161 readily removable: Capable of being detached and taken away from the parent unit without the use of tools.

3.162 recirculating final sanitizing rinse: Fresh water that is pumped repeatedly over wares and achieves sanitization using either chemical sanitizers or high temperature.

3.163 reel-type oven (revolving tray oven): An oven with a motor-driven ferris wheel device.

3.164 refrigerators and freezers

3.164.1 batch dispensing freezer: A dispensing freezer that is designed to freeze and immediately dispense single batches of product and is intended to remain empty between periods of use.
3.164.2 **beverage cooler**: A refrigerator intended solely for the storage and/or display of packaged beverage products that are not potentially hazardous foods, such as soda (pop), beer, and wine.

3.164.3 **dispensing freezer**: A device that processes, freezes, and dispenses soft-served frozen product or that dispenses pre-manufactured frozen product.

3.164.4 **display refrigerator**: A refrigerator designed to display frozen foods, non-frozen foods, or both to the consumer for purchase in areas where the environmental conditions are controlled and maintained. This term does not include refrigerated buffet units or refrigerated food preparation units (as used in NSF/ANSI 7).

3.164.4.1 **closed display refrigerator**: A display refrigerator in which the product is accessible for removal by opening a hinged or sliding door/s. This term may apply to Type I or Type II display refrigerators.

3.164.4.2 **display freezer**: A refrigerator designed to display frozen foods.

3.164.4.3 **open display refrigerator**: A display refrigerator in which the refrigerated space is isolated from the ambient environment by an air curtain or other means, and the food is able to be removed without opening doors or moving panels. This term may apply to Type I or Type II display refrigerators.

3.164.4.4 **self-service display refrigerator**: An open or closed display refrigerator designed for customer access to packaged foods (including unprocessed produce). This term may apply to Type I or Type II display refrigerators.

3.164.4.5 **service display refrigerator**: A display refrigerator designed for operator (employee) access to packaged or unpackaged foods contained inside. This term may apply to Type I or Type II display refrigerators.

3.164.4.6 **Type I display refrigerator**: A display refrigerator intended for use in an area where the environmental conditions are controlled and maintained so that the ambient temperature does not exceed 75 °F (24 °C).

3.164.4.7 **Type II display refrigerator**: A display refrigerator intended for use in an area where the environmental conditions are controlled and maintained so that the ambient temperature does not exceed 80 °F (27 °C).

3.164.5 **frost top refrigeration unit**: A mechanically refrigerated flat/horizontal surface that is intended for placement of cold foods awaiting service and is not intended to maintain prescribed cold food holding temperatures.

3.164.6 **rapid pull down refrigerator**: A refrigerator specifically designed for rapid intermediate chilling of food products within a specified time period. These units are also known as blast chillers and blast freezers.

3.164.7 **refrigerated buffet unit**: Equipment designed with mechanical refrigeration that is intended to receive refrigerated food and maintain food product temperatures and is intended for customer self-service, such as a salad bar. A unit may or may not be equipped with a lower refrigerated compartment.

3.164.8 **refrigerated food preparation unit**: Equipment designed with a refrigerated open top or open condiment rail such as refrigerated sandwich units, pizza preparation tables, and similar equipment. The unit may or may not be equipped with a lower refrigerated compartment.

3.164.9 **refrigerator**: Equipment designed to enclose an area of mechanically refrigerated and temperature-controlled air used to maintain prescribed cold food holding temperatures.
3.164.10  remote refrigerator: A refrigerator whose compressor or condensing unit is a component separate from the refrigerated unit.

3.164.11  self-contained refrigerator: A refrigerator whose condensing unit is attached as an integral component of the unit.

3.164.12  storage freezer: A refrigerator designed for the storage of frozen food.

3.164.13  storage refrigerator: A refrigerator designed for the cold storage of non-frozen foods between periods of preparation, service, display, or sale.

3.164.14  walk-in refrigerator: An enclosed, mechanically refrigerated, and temperature controlled room with integral walls, floor, and ceiling used to maintain prescribed cold food holding temperatures.

3.165  refuse: Waste in a solid or liquid form that is capable of putrefaction. Refuse does not include human or industrial process waste.

3.166  refuse contact surfaces: Container surfaces intended to be in contact with refuse and with surfaces from which refuse may drain, drip, or splash back onto surfaces intended to be in contact with refuse.

3.167  refuse container: A receptacle for the storage and handling of refuse.

3.168  refuse processing system: The refuse processor, containers, and all other ancillary equipment.

3.169  refuse processors: A machine or apparatus intended for refuse processing and generally meeting the definition of compactor, disposer, or pulper.

3.170  removable: Capable of being detached and taken away from the parent unit, and reattached to the parent unit with the use of simple tools.

3.171  rethermalization equipment: Equipment designed to rapidly reheat foods that have been previously cooked and chilled.

3.172  rotisserie: An appliance with a device or mechanism to move or turn food for cooking by direct exposure of all surfaces to radiant energy.

3.173  salamander broiler (back-shelf broiler): A broiler that is normally mounted above the rear of a range and has overhead heating radiants or elements and an adjustable sliding grill.

3.174  sanitization: The application of cumulative heat, chemicals, or other approved agents on clean surfaces that is sufficient to reduce the population of disease organisms by 99.999% (5 log reduction).

3.175  sanitizing solution: A chemical solution used to achieve sanitization.

3.176  saw: Equipment containing a continuous or reciprocating blade that is used to cut foods.

3.177  sealed: Manufactured without openings, to prevent entry or leakage of liquid or moisture.

3.178  security fastener: A specifically designed fastener that requires a special tool for installation or removal.

3.179  self-draining: The combination of design, construction, installation, and surface finish so as to prevent the retention of liquid except to normal surface wetting.

3.180  service window: An opening through which food is moved.
3.181 **serving and display ware**: Implements used in a food establishment (e.g., plates, platters, dishes, bowls, and utensils) that are intended to be used solely for holding, dispensing, and/or display of prepared foods and are not intended to be used for food preparation or processing. Serving and display ware does not include flatware.

3.182 **shelf**: A relatively horizontal surface used for holding and storage and not as a working surface.

3.183 **shelf standard**: The portion of a display refrigerator designed to accept the shelf support system.

3.184 **shelf support system**: An assembly that supports a display refrigerator shelf and that may or may not be integral with the shelf.

3.185 **simple tools**: Hand tools commonly available to food establishment maintenance and cleaning personnel, such as screwdrivers, pliers, open-ended wrenches, and Allen wrenches.

3.186 **single service articles**: Articles manufactured in whole or in part from paper, paperboard, molded pulp, foil, wood, plastic, or other readily destructible materials that are designed to be used once and discarded.

3.187 **single tank conveyor machine**: A conveyor machine that has a tank for wash water followed by a final sanitizing rinse. This type of machine does not have a pumped rinse tank. This type of machine may include a prewashing section ahead of the washing section and an auxiliary rinse section between the power rinse and final rinse sections.

3.188 **sink**: A unit containing one or more sink compartment bowls and used for, but not limited to, cleaning and sanitizing utensils, preparing foods, and/or maintenance. The sink may contain the following components.

3.188.1 **sink compartment bowl**: The component of a sink that holds water.

3.188.2 **sink compartment drain**: An opening in the bowl used as an outlet to drain liquid to waste.

3.188.3 **sink drainboard**: A fixed, rigid, and relatively horizontal surface that is smooth and may be embossed or corrugated and is sloped to the sink compartment bowl to allow drainage of liquids from stored equipment and utensil surfaces.

3.188.4 **sink backsplash**: See 3.8, backsplash.

3.189 **slicer**: Equipment with a rotating, oscillating, or reciprocating knife and movable carriage to slice or peel foods.

3.190 **slight effect**: (As used in NSF/ANSI 35) A change in color or surface finish only visible at certain angles or directions (refer to NEMA LD 3 – 2005).

3.191 **smooth**: Free of pits, pinholes, cracks, crevices, inclusions, rough edges, and other surface imperfections detectable by visual and tactile inspection.

3.192 **soil**: Unwanted matter.

3.193 **special tool**: A specifically designed tool that is used to install or remove a particular security fastener.

3.194 **spreader plate**: A solid piece of material that extends between two appliances to form a complete assembly, or a top enclosure mounted on one end of a range or other cooking unit.
3.195 **standby mode:** (As used in NSF/ANSI 6) A mode of equipment operation intended to conserve energy and avert product breakdown.

3.196 **stationary rack machine:** A warewashing machine in which a rack of dishes remains stationary within the machine while subjected to sequential wash and rinse sprays. This term also applies to machines in which the rack revolves on an axis during the wash and rinse cycles.

3.197 **steam cooker:** Equipment in which steam is used for heating, cooking, and reconstituting food at atmospheric pressure.

3.198 **substrate:** The structural surface to which a coating or laminate is applied.

3.199 **supplemental flooring:** (As used in NSF/ANSI 52) Floor coverings that are intended for specific applications and are readily removable.

3.199.1 **general purpose surface:** (As used in NSF/ANSI 52) Supplemental flooring designed for use in food preparation, serving, and dry storage areas or cooking and warewashing areas with occasional spillage.

3.199.2 **heavy duty:** (As used in NSF/ANSI 52) Supplemental flooring for use in areas subject to substantial spillage of oils and detergent water (e.g., cooking and warewashing areas).

3.200 **tenderizer:** Equipment with multiple blades to cut, tenderize, or knit meat.

3.201 **textured:** Having a surface onto which a pattern has been established to obtain a desired visual or tactile effect and which may hinder the removal of soil from the surface during cleaning.

3.202 **thermoplastics:** Plastic that can be repeatedly softened by heating and hardened by cooling through a temperature range characteristic of the plastics. In the softened state, the plastic can be shaped by flow into articles by molding or extrusion.

3.203 **thermostat:** A device used to maintain the desired temperature.

3.204 **thrust bearing:** A bearing, usually having rolling elements to reduce friction between the sliding components, used to support loads parallel to the axis of rotation.

3.205 **thrust washer:** A plain bearing (no rolling elements) having sliding surfaces and used to support loads parallel to the axis of rotation.

3.206 **tight-fitting:** Manufactured with no space exceeding $\frac{1}{64}$ in (0.016 in, 0.40 mm).

3.207 **tilting griddle skillet:** A combination griddle and skillet with a mechanical or electrical tilting mechanism mounted on a floor stand or counter or suspended from wall brackets, used for food processing (e.g., braising, sautéing, boiling, frying.). Tilting griddle skillets are also known as braising pans.

3.208 **toxic:** Having an adverse physiological effect on humans.

3.209 **tray slide or rail:** A horizontal surface to accommodate the width of a tray, extended out from a buffet unit or cafeteria counter top. May be constructed of solid material, with or without raised edges, or of several rails or bars.

3.210 **under bar equipment:** Equipment under the bar top including, but not limited to, sinks, drainboards, cocktail mix stations, ice storage chests, beverage coolers, and glass washers, on the operator’s side.
3.211 **unexposed non-food zone:** Enclosed areas that are unexposed under normal use conditions. Included in this definition are areas that are inaccessible or are designed to be accessed only for maintenance and/or service through means including but not limited to covers, panels, or doors that are removable, readily removable, sliding, or hinged.

3.212 **utensils:** Implements used in the preparation, service, transportation, or storage of food.

3.213 **vacuum breaker:** A device that decreases the vacuum formed in water supply lines that could cause backflow.

3.214 **vending machine:** A self-service device that, upon insertion of a coin, paper currency, token, card, key, or optional manual operation, dispenses unit servings of food, in bulk or in packages, without the necessity of replenishing the device before or after each vending operation. Unless otherwise stated, the term includes controlled location vending machines.

3.215 **vermin:** Noxious or objectionable animals or insects of common occurrence and difficult to control, especially those of small size.

3.216 **wares:** All types of implements used in a food service establishment, including dishes, pots, pans, and utensils.

3.217 **warewashing machine:** A dishwashing, glasswashing, or pot, pan, and utensil washing machine.

3.218 **washing:** Subjecting all surfaces of wares to sprays of a hot water and detergent solution for the purpose of removing food, grease, and other soiling material.

3.219 **water bath:** A body of water used as a secondary medium to heat or cool product.

3.220 **water heater:** An enclosed vessel or container that stores and heats water within.

3.220.1 **booster heater:** A water heater that raises the temperature of preheated water 40 to 80 °F (23 to 45 °C). The preheated water is supplied to the unit at temperatures that are typically between 100 and 140 °F (38 to 60 °C).

3.220.2 **circulating water heater:** A water heater that is used with an external storage tank and is thermostatically controlled to circulate water through the external storage tank and back to the heater to be reheated.

3.220.3 **instantaneous water heater**

3.220.3.1 **tank-type instantaneous water heater:** An automatic, thermostatically controlled water heater that has an input rating of at least 4,000 Btu/hr per gal (0.30 kWh/L) of stored water.

3.220.3.2 **watertube-type instantaneous water heater:** An automatic, self-contained water heater that requires water flow to activate the heat source and does not utilize a separate hot water storage tank.

3.220.4 **storage water heater:** A water heater that heats and stores water within the appliance at a thermostatically controlled temperature for delivery on demand, and that has an input rating of less than 4,000 Btu/hr per gal (0.30 kWh/L) of stored water.

3.221 **water station:** A section of a counter or stand with a glass and/or pitcher filling faucet and drain trough.

3.222 **wearing surfaces:** (As used in NSF/ANSI 52) Surfaces in contact with other surfaces, food products, ingredients, air streams, cleaning and sanitizing solutions, or other materials that may cause
abrasive or disruptive surface force.

3.223 wheeled foodservice equipment: Equipment on casters or wheels that can be easily moved for auxiliary food processing or service. This term does not include licensed motor vehicles.

3.224 work surface: Horizontal surface on which a task, operation, or activity is routinely performed (e.g., counter top).

3.225 zones

3.225.1 exterior zone: That portion of the equipment or device not included in the refuse contact and/or power zones.

3.225.2 food zone: Equipment surfaces intended to be in direct contact with food and equipment surfaces that food or condensate may contact and then drain, drip, or splash back into food or onto surfaces that are intended to be in direct contact with food.

3.225.3 heated food zone: Food zone surfaces that maintain a minimum temperature of 180 °F (82 °C) during normal operation.

3.225.4 nonfood zone: Exposed equipment surfaces other than those in a food or splash zone.

3.225.5 power zone: The area consisting of and housing the processing mechanism, power mechanism, or electrical components.

3.225.6 refuse contact zone: The parts of a refuse processor and the processing chamber in direct contact with the refuse, including, but not limited to, the area that receives the refuse for compaction (e.g., chute, hopper, ram head, refuse container, bag holder).

3.225.7 splash zone: Equipment surfaces, other than those in a food zone, that are subject to splash, spillage, or other food soiling during operation of the equipment.
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Standards and Criteria

The following standards and criteria established and adopted by NSF as minimum voluntary consensus standards are used internationally:

2 Food equipment
3 Commercial warewashing equipment
4 Commercial cooking, rethermalization, and powered hot food holding and transport equipment
5 Water heaters, hot water supply boilers, and heat recovery equipment
6 Dispensing freezers
7 Commercial refrigerators and freezers
8 Commercial powered food preparation equipment
12 Automatic ice making equipment
13 Refuse processors and processing systems
14 Plastics piping system components and related materials
18 Manual food and beverage dispensing equipment
20 Commercial bulk milk dispensing equipment
21 Thermoplastic refuse containers
24 Plumbing system components for recreational vehicles
25 Vending machines for food and beverages
29 Detergent and chemical feeders for commercial spray-type dishwashing machines
35 High pressure decorative laminates (HPDL) for surfacing food service equipment
36 Dinnerware
37 Air curtains for entranceways in food and food service establishments
40 Residential wastewater treatment systems
41 Non-liquid saturated treatment systems
42 Drinking water treatment units – Aesthetic effects
44 Residential cation exchange water softeners
46 Evaluation of components and devices used in wastewater treatment systems
49 Class II (laminar flow) biosafety cabinetry
50 Circulation system components and related materials for swimming pools, spas/hot tubs
51 Food equipment materials
52 Supplemental flooring
53 Drinking water treatment units – Health effects
55 Ultraviolet microbiological water treatment systems
58 Reverse osmosis drinking water treatment systems
59 Mobile food carts
60 Drinking water treatment chemicals – Health effects
61 Drinking water system components – Health effects
62 Drinking water distillation systems
143 Environmentally preferable products – Hard surface cleaners
169 Special purpose food equipment and devices
170 Glossary of food equipment terminology
173 Dietary supplements
177 Shower filtration systems – Aesthetic effects
184 Residential dishwashers
222 Ozone generators
245 Wastewater treatment systems – Nitrogen reduction
14159-1 Hygiene requirements for the design of meat and poultry processing equipment
14159-2 Hygiene requirements for the design of hand held tools used in meat and poultry processing equipment
14159-3 Hygiene requirements for the design of mechanical belt conveyors used in meat and poultry processing equipment

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